



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5380-1

Job Sheet 177463



DAS
21
9-89

Part No: D5380-1

Job Qty: 4 ea

Part Name: Support

3 ea



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV.A NEW ISSUE JFS 16/02/02 VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/10/18	5/10/18	0.00	0.00	Start Up Machining-4		mm
100	CNC Vertical Machining	4 pcs	5/10/18	5/10/18	0.73	13.79	HAAS1-2		mm
110	QC	4 pcs	5/10/18	5/10/18	0.00	0.00	QC2 Machining-4		
120	QC	4 pcs	5/10/18	5/10/18	0.00	0.00	QC8 Machining-4		
121	QC	4 pcs	5/10/18	5/10/18	0.00	0.00	QC5		
130	Packaging	4 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3-2	LG 05C	
140	QC21-SA	4 Ea	5/10/18	5/10/18	0.00	0.00	QC21		

Part Op 100 - Machine as per Folio FB458
Descriptions: 130 - LOCATION : LG054

DAS
21
9-89

MAY 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5380-1TRN	Support Turning Detail	2 Ea (.5 ea)	90-Start up Operation	

5069641

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5380-1TRN	2	6	0

Part Specifications

Specifications could not be found.



Container No: S071138



Part: D5380-1

Job No: 177463

Serial No/Batch: S071138

Revision: C

Inspector:

DART AEROSPACE LTD.
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Plex 5/11/18 3:28 PM Dart.Gagnon.Michelle

(TK)
Plex 5/11/18

Date: 05/14/18

DART AEROSPACE LTD		Work Order: 177463
Description: Support		Part Number: D5380-1
Inspection Dwg: D5380	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				1	2	3	4	5
HAAS Section								
AA	3.890	3910		3.901	3.901	3.902		
AB	0.256	0.263		.2610	.2610	.2600		
AC	3.540	3.560		3.547	3.5470	3.550		
AD	1.765	1.785		1.775	1.776	1.776		
AE	0.590	0.610		.599	.598	.599		
AF	1.140	1.160		1.146	1.147	1.148		
AG	2.290	2.310		2.297	2.298	2.298		
AH	3.550	3.560		3.557	3.556	3.557		
AI	0.625	0.630		.628	.627	.626		
AJ	0.528	0.548		.536	.536	.536		
AK	0.498	0.518		.504	.505	.505		
AL	0.494	0.514		.500	.504	.505		
AM	1.094	1.114		1.095	1.094	1.094		
AN	0.220	0.222		.220	.220	.220		
AO	0.490	0.510		.501	.500	.500		
AP	1.250	1.270		1.261	1.261	1.262		
AQ	2.465	2.485		2.478	2.474	2.475		
AR	1.405	1.425		1.420	1.417	1.419		
AS	0.050	0.110		.080	.080	.080		
AT	0.300	0.360		.347	.345	.340		
AU	0.100	0.125		.106	.108	.107		
AV	0.220	0.280		R.250	R.250	R.250		
AW	0.030	0.090		R.060	R.060	R.060		
AX	0.010	0.030		R.020	R.020	R.020		
AY	0.115	0.135		R.125	R.126	R.125		
AZ	0.640	0.660		R.650	R.650	R.650		
Ensure that Ø " bore is perpendicular to " bore within "								
Accept/Reject								

Measured by: MM **Date:** 20/4/05/13

Audited by: B.e **Date:** 18-05-15

Preliminary Approval: **Date:**

Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	